



TECHNICAL INFORMATION FURNITURE FOIL COATINGS

COATING PRODUCT	RESIN TYPE	SOLID CONTENT (%)	VISCOSITY DIN 4mm (seconds)	CATALYST/CURATIVE	SOLID CONTENT (%)	MIXING RATIO	DILUENTS	DRY COATING WEIGHT (g/m ²)	MINIMUM CURE TEMPERATURE	APPLICATION
EX - 8007	THERMAL CURING GLOSS VARNISH	68	19 - 22	NC - 6144	50	100:7	WATER , ETHANOL	4 - 8	130°C	WATER DILUTABLE SYSTEM PORE POSSIBLE. EL COMPLIANT **
NC - 6220	THERMAL CURING GLOSS VARNISH	67	22 - 25	NC - 6144	50	100:7	WATER , ETHANOL	4 - 8	130°C	WATER DILUTABLE SYSTEM FAST CURING PORE POSSIBLE. *
EX - 8059	THERMAL CURING GLOSS VARNISH	65	33 - 39	NC - 2586	50	100:5	ETHANOL OR ISOPROPANOL	4 - 8	120°C	SOLVENT BASED , VERY FAST CURING. EL COMPLIANT**
EX - 8035	UV CURING GLOSS VARNISH	100	300 - 400 cP	PHOTOINITIATOR INCLUDED	100	N/A	ETHANOL OR ISOPROPANOL TOLERATES 5% WATER	6 - 12	N / A	100% UV. PORE POSSIBLE. EL COMPLIANT DILUENTS OPTIONAL *
EX - 8085	PRIMER	41	50 - 200 cps	N / A	N/A	N/A	UP TO 5% ETHANOL	2.5 - 3.5	N / A	AQUEOUS PRE-PRINT PRIMER TO IMPROVE GENERAL PERFORMANCE
EX - 8103	HEAT SEAL	44	14 - 15	N / A	N/A	N/A	NOT NECESSARY	5 - 10	N / A	FOR APPLICATION TO PAPERFOIL FOR HOT LAMINATION TO MDF/CHIPBOARD

* MATT VERSION AVAILABLE

* EL COMPLIANCE DEPENDS UPON COAT WEIGHT AND DEGREE OF CURE

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