



TECHNICAL INFORMATION GRAPHIC ARTS ADHESIVES

| ADHESIVE (A) | SC (%) | VISCOSITY | HARDENER (B) | | | SOLVENT DILUTION | RECOMMENDED SC APPLICATION (%) | SUITABLE FOR | | | REMARKS |
|---|--------|-----------------|--------------|--------|---------------------|------------------|--------------------------------|--------------|------|-------------------|------------------------|
| | | | HARDENER | SC (%) | MIXING RATIO (MASS) | | | OPP | mPET | CELLULOSE ACETATE | |
| SOLVENT BASED at 20⁰c | | | | | | | | | | | |
| EX-4100 | 50 | 700-1300 cPs | HE-0489 | 21 | 100:4,3 | IA+TOLUENE | 20-25% | + | + | + | GENERAL PURPOSE |
| EX-4102 | 28 | 20-25 s DIN 4 | HE-0489 | 21 | 100:2,4 | ISOPROP. Acat | 20-25% | + | + | + | TOLUENE FREE |
| EX-4103 | 25 | 15-17 s DIN 4 | HE-0489 | 21 | 100:2,15 | TOLUENE | 20-25% | + | + | + | LOW COST ,READY-TO-USE |
| EX-4104 | 50 | 700-1300 cPs | HE-0489 | 21 | 100:4,3 | ISOPROP. Acat | 20-25% | + | + | + | TOLUENE FREE |
| EX-4106 | 20 | 14-16 s DIN 4 | HE-0489 | 21 | 100:1,7 | ISOPROP. Acat | 20% | + | + | + | READY-TO-USE |
| EX-4107 | 30 | 20-25 s DIN 4 | HE-0489 | 21 | 100:2,6 | ETHYL ACETATE | 20-25% | + | + | | TOLUENE FREE |
| EX-4247 | 25 | 11-13 s DIN 4 | - | - | - | ETHYL ACETATE | 25% | + | + | | FDA, READY-TO-USE |
| WATER BASED at 20⁰c | | | | | | | | | | | |
| EX-4520 | 50 | 13-17 s DIN 4 | - | - | - | WATER | 50% | + | + | + | MEDIUM PERFORMANCE |
| EX-4525 | 50 | 13-17 s DIN 4 | - | - | - | WATER | 50% | + | + | + | HIGH PERFORMANCE |
| SOLVENT FREE at 100⁰c | | | | | | | | | | | |
| SF-670 | 100 | 1000-2000 mPa.s | - | - | - | - | 100% | + | | + | GENERAL PURPOSE |
| SF-2930 | 100 | 1200-1800 mPa.s | - | - | - | - | 100% | + | + | + | FDA |
| SF-695/1 | 100 | 450-1050 mPa.s | - | - | - | - | 100% | + | + | | FDA, LOW VISCOSITY |

The information provided herein to the best of our knowledge true and accurate.
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