



## TECHNICAL INFORMATION MISCELLANEOUS HEAT SEAL COATINGS

| PRODUCT        | RESIN TYPE    | SOLID CONTENT (%) | VISCOSITY               | DILUENTS                            | DRY COATING WEIGHT (g/m <sup>2</sup> ) | SEALING TEMPERATURE (°C) | APPLICATION   |
|----------------|---------------|-------------------|-------------------------|-------------------------------------|--|--------------------------|---|
| <b>NC-2231</b> | EVA / VINYL   | 28                | 47-57 SECONDS (DIN 4mm) | ETHYL ACETATE<br>TOLUENE NC-0044    | 4 – 8                                  | 120 – 180                | BLISTER HEAT SEAL FOR APPLICATION TO PRINTED BOARD SEALABLE TO PVC AND APET BLISTERS  |
| <b>NC-3025</b> | EVA / STYRENE | 35                | GEL                     | TOLUENE<br>ALIPHATIC<br>HYDOCARBONS | N / A                                  | 100 – 150                | MEDICAL GEL HEAT SEAL FOR "GRID" APPLICATIONS TO PAPER. GIVES PEEL SEALS TO A RANGE OF PAPER AND PLASTIC SUBSTRATES   |
| <b>EX-8063</b> | ACRYLIC       | 35                | 400-600cPs              | WATER                               | 1 – 3                                  | 70 – 100                 | WATER BASED LOW TEMPERATURE HEAT SEAL FOR APPLICATION TO PR-109 PRIMER TREATED COEX BOPP FOR SELF x SELF SEALING. CAN ALSO BE APPLIED WITHOUT PRIMER TO PAPER AND ALUFOIL |
| <b>EX-8110</b> | ACRYLIC       | 20.5              | 14 – 16 seconds (BSS 4) | WATER                               | 1 - 2                                  | 100 - 130                | WATER BASED ACRYLIC COATING FOR APPLICATION TO PR-126/CA-916 PRIMED TREATED BOPP. SEALABLE SELF/SELF AND ALSO ACTS AS A PRINT PRIMER                                      |

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