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TECHNICAL INFORMATION

GLOSS PACKAGING VARNISHES FOR PRINTED PAPER AND ALUMINIUM FOIL

PRODUCT	RESIN TYPE	SOLID CONTENT (%)	VISCOSITY DIN 4mm (seconds)	CATALYST/ curative	SOLID CONTENT (%)	DILUENTS	MIXING RATIO	DRY COATING WEIGHT (g/m ²)	TYPICAL C.O.F.	MINIMUM CARE Temperature (air in oven)	MAXIMUM HOT JAW resistance temperature	TYPICAL GLOSS 60° (%)
EX-8087	ALKYD/ AMINO	50	17 – 19	NC-1785	10	ETHANOL ISOPROPRANOL	100:10- 15	1.5-4.0	0.2-0.3	120°C	220°C	75-85
NC-6381	AMINO	60	15 – 17	NC-6144	50	WATER OR BLENDS WITH ETHANOL	100:10	1.5-4.0	0.2-0.3	120°C	220°C	80-90
** EX-8015	POLYESTER	50	15 - 17	CA-916	50	ETHYL ACETATE (URETHANE GRADE)	100:100	2.0-4.0	0.3-0.5	60°C (Post curing at ambient temperature)	220°C	75-85

** Also suitable for application to printed plastic films (eg polyester , polypropylene , polyethylene)

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