



TECHNICAL INFORMATION LIDDING HEAT SEAL COATINGS

PRODUCT	RESIN TYPE	SOLID CONTENT (%)	VISCOSITY	RECOMMENDED DILUENTS	DRY COATING WEIGHT (g/m ²)	SEALING TEMPERATURE (°C)	APPLICATION
NC-6213	VINYL / ACRYLIC	48	1500 – 2500 cps	ETHYL ACETATE MEK. ACETONE	4 - 8	120 - 150	GENERAL PURPOSE LIDDING AND PHARMACEUTICAL BLISTER HEATSEAL FOR ALUMINIUM FOIL , SEALING TO PS, PVC, APET ,. HIGHEST PERFORMANCE WITH NC-6256 PRIMER
EX-8071	VINYL / ACRYLIC	36	27 – 47 seconds (DIN4mm)	ETHYL ACETATE MEK. ACETONE	4 - 8	180 - 220	UNIVERSAL LIDDING HEATSEAL FOR ALUMINIUM FOIL , SEALING TO PS , APET , PVC , PP , PE MINIMUM OVEN DRYING TEMPERATURE IS 120°C
EX-8091	VINYL / ACRYLIC	40	40 – 50 seconds (DIN4mm)	ETHYL ACETATE MEK. ACETONE	4 - 8	180 - 220	PEELABLE UNIVERSAL LIDDING HEAT SEAL FOR APPLICATION TO ALUMINIUM FOIL , CHEMICALLY TREATED OR PRIMED POLYESTER FILM , SEALING TO PS , APET , PVC , PP , PE , MINIMUM OVEN DRYING TEMPERATURE IS 120°C
NC-6045	EPOXY	31	34 – 59 seconds (DIN4mm)	MEK	5 - 10	180 - 220	FOR USE IN CONJUNCTION WITH MORPRIME AND NC-6107 AS A STERILISABLE LIDDING HEAT SEAL FOR ALUMINIUM FOIL SEALING TO PP CONTAINERS OR PHARMACEUTICAL BLISTER PACKAGING HIGH TEMPERATURE (220°C MINIMUM) CURING
HS-108	COMPLEX MIXTURE	40	900 – 1200 cps	MEK ETHYL ACETONE	2.5 – 3.5	140 - 220	LIDDING HEAT SEAL FOR APPLICATION TO THE PLAIN PET SIDE OF PAPER / PET OR PAPER / MET PET LIDSTOCK. SEALABLE TO PS.

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