API Foils Ltd | Technical Information Sheet PIGMENT FOILS

PG Grade – General Purpose Matt Pigment Hot Stamping Foil

PG is the latest innovation in the API pigment foil range and the most versatile pigment foil developed to date. A high performing hot stamping foil, excellent for both fine detail and broad area coverage work as required by the labelling, packaging and graphics sectors.

Typical applications





Food packaging





Wine, beers & spirits

Features & benefits

- Extremely versatile
- 2 products in 1
- High performing
- Wide operating window

Technical Information

Consumer durables

Foil for use or	a wide variet	of substrates and	excellent for both fir	ne detail and broad	area coverade
					a ca coverage

- The number one choice for general applications; Combines the best qualities of legacy products UA and 432
 - Produces high quality results; Prints cleanly with sharp definition
- Improves process times and increases productivity

Key Features:	The PG grade has a well defined range of shades, combined with an easy release and excellent adhesion characteristics which are suitable for a wide range of applications
Operating Temperatures:	Typically $100^{\circ}\text{C} - 150^{\circ}\text{C}$ with activation at 85°C and recommended top temperature 170°C
Substrates:	Most self adhesive label stocks, coated and uncoated paper and board
Resistance Properties:	Good resistance to water (STM06), Good resistance to wines and spirits (STM07) Good resistance to plasticiser migration (STM08)
Compliance:	Classed as non-toxic and meets stringent legislation of numerous industry standards including: CONEG (Relating to the protection of the environment) EN71.3 (Relating to toys, food packaging etc.) BS5665 Part 111 1995 (Relating to Toy Safety) ROHS – 2002/95/EC (relating to electrical components) The EC Directive on Packaging and Packaging Waste 94/62/EC, The UK Packaging Regulations 1998
Storage:	Foils should not be stored or transported in direct sunlight, and should avoid extremes of heat and humidity as well as condensation and undue pressure on the roll. Under ideal storage conditions 5-25°C and 30-60% relative humidity, a storage life of 12 months should be possible

Data contained in this information sheet is provided as a source or information that we believe to be accurate and reliable but does not constitute a warrenty of any kind. Customers should determine to their own satisfaction the suitability of this material for a specific purpose. API reserves the right to change specifications without notice. Please contact the Market Support Team at API Foils for further Technical Information about this product and contact the Customer Service Team for availability details.

API Foils:	UK	+44 (0) 1909 770 551	France	+33 (0) 169 754 321	Germany	+49 (0) 912 263 040
www.apigroup.com	Italy	+39 (0) 131 233 617	Poland	+48 (0) 222 331 065	Asia	+85 (0) 234 264 908
enquiries@apifoils.com	Australia	+61 (0) 296 259 500	New Zealand	+64 (0) 957 99262		