



## TECHNICAL DATA SHEET DDIC080

## **Product description:**

- Clear Gloss PVC Self Adhesive 80my
- Applications: Label for advertising products, signage, decoration
- Optimized for HP-Indigo printing machines
- Excellent ink adhesion
- Excellent machine runnability

Parameter		Value
Dimension (mm)		460 X 320
		480 X 330
		750 X 530
Face stock	Thickness (μm)	80±8
	Stretch at Break md (%)	>150
	Tear Resistance md (mPa)	>25
	Gloss 60° (ASTM D523)	≥70
Adhesive	Initial Peel Strength (N/25mm), FTM 1	13±2
	Final Peel Strength (N/25mm), FTM 1	17±3
Liner	Thickness (μm)	160±5
Surface		Clear Gloss

## **Processing Recommendations:**

- Substrates should be acclimatized at room temperature 24 h before printing.
- Print at room temperature with relative humidity between 50-60%.

## **Storage Conditions:**

- Storage should be at temperatures of 10-30°C and relative humidity of 50-60%. Do not expose to direct Sun light.
- Keeping the recommended storage conditions in original packaging will increase product shelf life up to 1 year.

Users should perform their own tests in order to verify the suitability for a specific application

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