



HEAT SEALABLE Copolymer - PEELABLE
PET Homopolymer

TRANSPARENT, biaxially oriented polyester film,
HEAT SEALABLE - PEELABLE on one side.

Characteristics

- SEALPHANE 10.63 is a transparent polyester film with a COEXTRUDED layer of CO-POLYMER adhesive.
- High barrier against gas, water vapor and aroma.
- Large sealing temperature range without deformation: from 130 to 210°C.
- Food can be heated/cooked in contact with SEALPHANE 10.63 until 210°C at higher temperatures the film begins to warp.
- Self venting effect when heated in conventional and microwave ovens.
- SEALPHANE 10.63 can withstand freezing temperatures down to -40°C.
- The heat-sealable side has easy-open feature and allows ink adhesion; we recommend testing ink performance when printing is necessary at sealing area.
- Dual ovenable with non-stick properties.
- The film has excellent mechanical properties, thickness uniformity, thermal and mechanical stability.
- SEALPHANE 10.63 complies with international regulations for food contact. Specific documents are available upon request.

Sealing Performance	Sealing Temperature		
	130°C	165°C	210°C
To PET Substrates			Easy Peel / No Shredding
To Itself		Easy Peel / No Shredding	
To Contaminated Substrates			Easy Peel / No Shredding
To PET Substrates for Venting		Easy Peel / Venting	
To Itself for Venting	Easy Peel / Venting		
To PP, PE and PS	10.64 suggested		

♦PET Substrates: CPET, APET, PETG, rPET and PET coated paper trays, bottles or containers.
 ♦Contaminated substrates: trays, bottles or containers with sauce or grease contaminating the rim or other sealing surface.

Applications

Suitable for applications where there is a need for easy-open effects, like tray lids or safety seals.

Seals onto, and peels cleanly from, itself or substrates such as APET, CPET, modified CPET, PETG, rPET, PVC, PC, PLA, PET film or PET coated paperboard.

Typical Values

PROPERTIES		Analysis Methods	Unit	Typical Values			
Thickness		ASTM E 252	µm	13,5	20	25	36
Basis weight		ASTM D 646	g/m ²	18,9	28	35	50,4
Yield		ASTM D 646	m ² /kg	52,9	35,7	28,6	19,8
Tensile strength at break	MD	ASTM D 882	kgf/mm ²	18			
	TD			16			
Elongation at break	MD	ASTM D 882	%	135			
	TD			95			
Initial modulus	MD	ASTM D 882	kgf/mm ²	370			
	TD			410			
Haze		ASTM D 1003	%	10	12	14	15
Shrinkage	MD	150°C / 30min.	%	1,0			
	TD			-0,2			
Coefficient of friction (Side A X Side B)	Static	ASTM D 1894	-	0,6			
	Dynamic			0,6			
Water vapor transmission rate		ASTM F 1249 38°C - 90% RH	g/m ² .day	40	25	20	15
Oxygen transmission rate		ASTM F 1927 25°C - 85% RH	cm ³ /m ² .day	110	70	60	50
Heat seal strength (Sealable side x Sealable side)		Film/Film @ 110°C; 2,3 bar; 1 sec	gf/pol	450			

Note:

The information and suggestions contained herein represent the best information available to TERPHANE INC. and we believe them to be reliable. They should not, however, be construed as controlling and are presented without guarantee of performance either express or implied. We urge purchasers to conduct confirmatory tests to determine final suitability for their specific end uses. No statement with respect to use is intended as a positive recommendation for such use and no warranty with respect to infringement of patents held by others is made or intended.

For additional information, please contact our commercial department.

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