Technical Datasheet

Specialty Films Solutions



Type: SF T21 G2 QS95

TD oriented PETG film. The film complies with the EU – Regulation (EC) 10/2011* according to article 16 and 22 and amendments ("Clearance Certificate for items used in contact with foodstuffs") as well as with 94/62 EC ("Packaging and Packaging waste").

*Product placed on the market based on the requirements set out in Directive 2002/72EC are still valid until 5 years after the adoption of the regulation.

Ultrahigh shrink transparent PETG film for sleeves. Shrinkage starts at low temperature,

excellent performance in steam and hot air applications, suitable for gravure, flexo and wet-

offset printing

Surface finish gls/gls (2020)
Thickness range 0,038 -

Thickness range 0,038 (mm) 0,050

Embossings

Characteristics

Roughness (Rz µm)

Colours Standard : transparent clear K020

Properties	Value	Unit	Test method
Thickness tolerance	± 10	%	In accordance to DIN 53370 (95% of all measurements)
Density	1,31 ± 0,01	g/cm³	DIN 53479
Tensile strength	MD approx. 51 TD approx. 230	N/mm²	DIN EN ISO 527-3/2/50
Elongation at break	MD approx. 300 TD approx. 40	%	DIN EN ISO 527-3/2/50
Vicat softening point	66 ± 2	°C	DIN EN ISO 306 procedure VST/B50 as pressed sheet
TD shrinkage MD shrinkage	95°C, 15 sec. in water 77 +/-3 95°C, 15 sec. in water 1 +/-3	%	
Surface tension	gls/gls (2020) ≥ 38 both sides	mN/m (dynes/cm)	In accordance to DIN 53364 measured with inks (pens)

Processing advice:

To avoid static, the film should be processed at room temperature of 20 to 23° and a relative humidity between 50 - 60 %.

Storage conditions:

Shrink films are sensitive to high temperatures. We recommend storing in original packaging at room temperature below 30°C not directly exposed to sunlight and humidity. Layflat quality may deteriorate after long storage dependent on film type, roll length and storage conditions. Usage within a period of 6 months after the indicated production date is recommended. After transport and storage in cold temperature, acclimatisation of 1 hour per cm reel diameter is necessary.

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